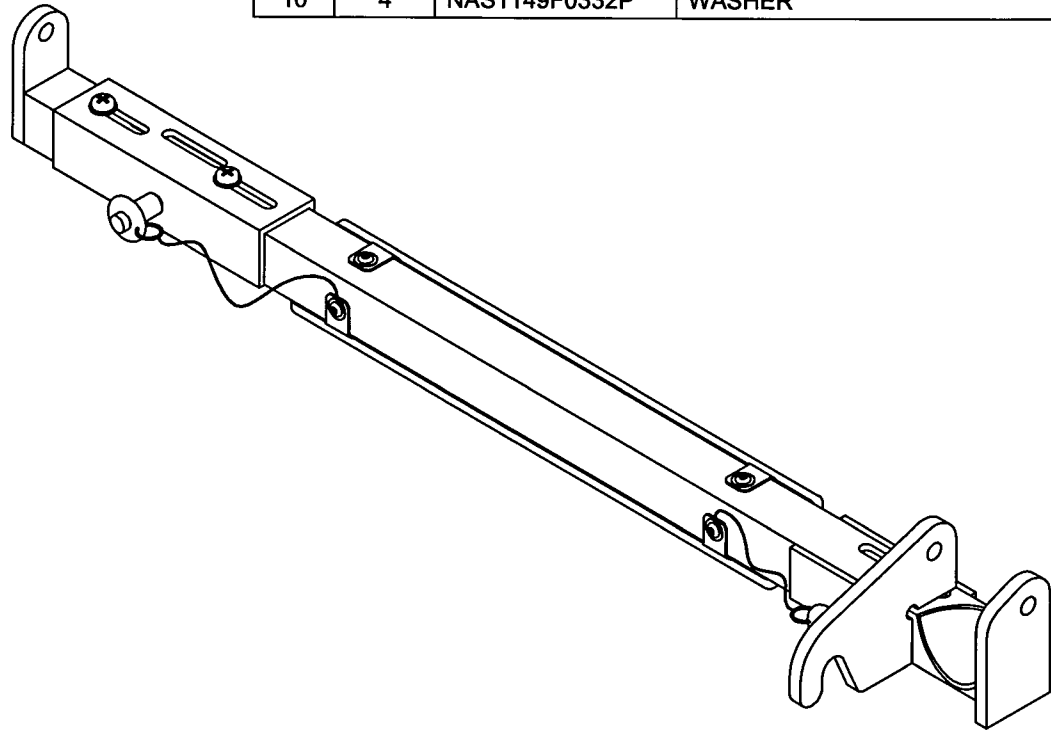


B67-43001-59 ADJUSTABLE ATTACHMENT ARM

- NOTES:**
- 1) MATERIAL: NONE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "B67-43001-59" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 2.21 lbs
 - 8) FOLD -267 TABS OVER AND TRANSFER DRILL $\phi 0.130$ FROM -267 TO -113 PRIOR TO INSTALL CR3213-4-03 RIVETS.

| ITEM | QTY -59 | P/N | DESCRIPTION |
|------|------------|---------------|------------------------------------|
| | X | B67-43001-59 | ADJUSTABLE ATTACHMENT ARM |
| 1 | 1 | B67-43001-59W | ADJUSTABLE ATTACHMENT ARM WELDMENT |
| 2 | 1 | B67-43001-121 | SQUARE SLEEVE |
| 3 | 1 | B67-43001-267 | PAD ATTACHMENT FIXTURE |
| 4 | 2 | 30345T21 | LANYARD |
| 5 | 4 | CR3213-4-03 | RIVET (OR BSP43-4-3) |
| 6 | 2 | MS17984-C413 | PIN, QUICK RELEASE |
| 7 | 2 | MS27039-1-23 | SCREW, PAN-HEAD |
| 8 | 2 | MS21042L3 | NUT, SELF-LOCKING |
| 9 | 4 | NAS1149DN616J | WASHER |
| 10 | 4 | NAS1149F0332P | WASHER |

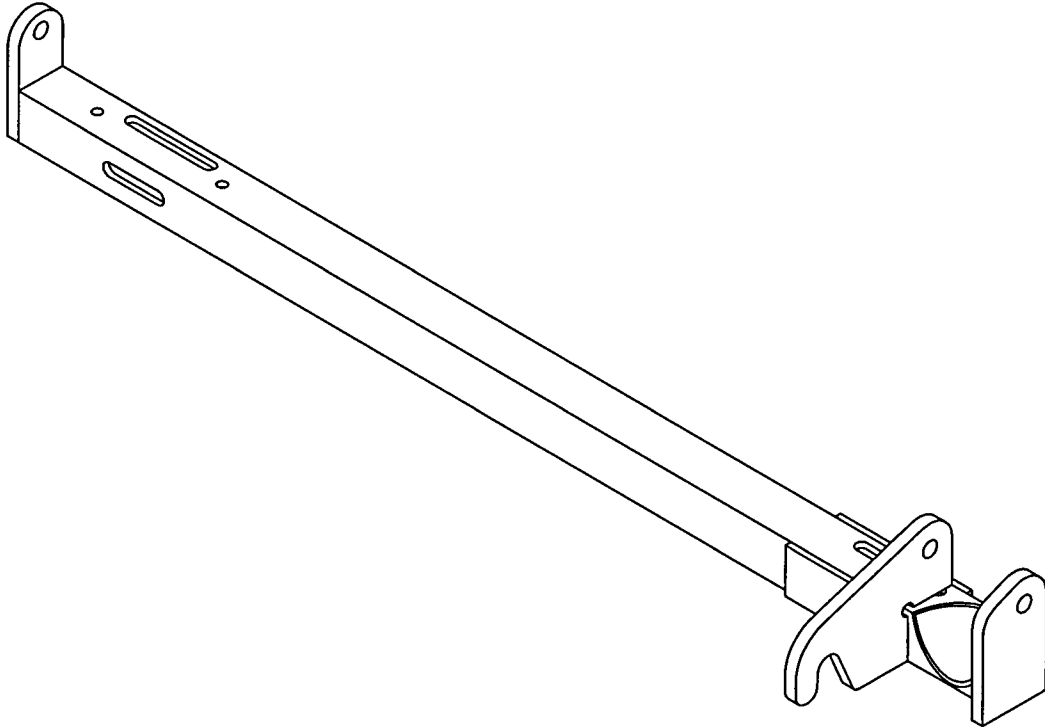
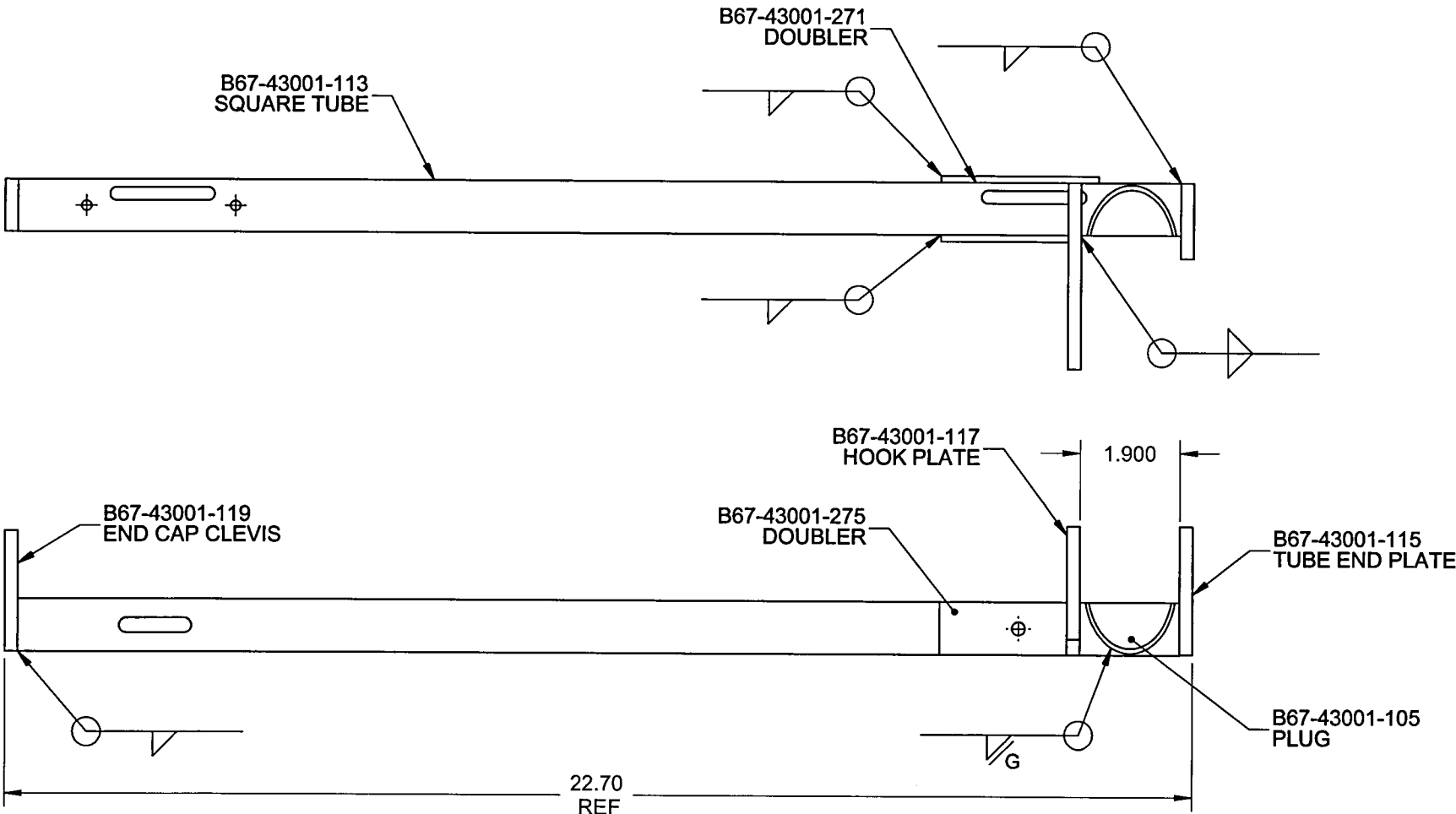


| | | | |
|------------|---|--|--------------|
| D | CHANGE HARDWARE MS27039-1-23 WAS MS27039-1-22 (ZNB7-1), NAS1149D0616J WAS NAS1149D0332J (ZNC6-1), REASON PAR15-437 | SAD | 16.10.17 |
| C | REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 14 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011. | MB | 10.04.27 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | RW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | SAD | | |
| CHECKED | MB | DRAWING NO. | REV. D |
| MFG. APPR. | DD | B67-43001-59 | SHEET 1 OF 2 |
| APPROVED | WM | TITLE | SCALE |
| DE APPR. | N/A | ADJUSTABLE ATTACHMENT ARM | NTS |
| DATE | 16.10.17 | COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

RELEASED
2016-11-09
EWN-655

APPROVED
EN

| ITEM | QTY -59W | P/N | DESCRIPTION |
|------|-------------|---------------|------------------------------------|
| 1 | X | B67-43001-59W | ADJUSTABLE ATTACHMENT ARM WELDMENT |
| 3 | 1 | B67-43001-105 | PLUG |
| 4 | 1 | B67-43001-113 | SQUARE TUBE |
| 5 | 1 | B67-43001-115 | TUBE END PLATE |
| 6 | 1 | B67-43001-117 | HOOK PLATE |
| 7 | 1 | B67-43001-119 | END CAP CLEVIS |
| 8 | 1 | B67-43001-271 | DOUBLER |
| 9 | 1 | B67-43001-275 | DOUBLER |



B67-43001-59W ADJUSTABLE ATTACHMENT ARM WELDMENT
(WELDING DETAIL)

- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: POWDER COAT GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.26 lbs
 - 8) WELDING: PER QSI 004
 - 9) MASK ALL HOLES AND OPENINGS PRIOR TO POWDER COAT

RELEASED
2016-11-09
APPROVED

| | | | |
|------------|----------|--|--------------|
| DESIGN | RW | DART AEROSPACE LTD | |
| DRAWN | SAD | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | MB | DRAWING NO. | REV. D |
| MFG. APPR. | DD | B67-43001-59 | SHEET 2 OF 2 |
| APPROVED | WM | TITLE | SCALE |
| DE APPR. | N/A | ADJUSTABLE ATTACHMENT ARM | NTS |
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